

Rekeying the 329R and 429R ratchet lock



Step 1. Remove strap from lock.

Step 2. Turn lock over so that the back of the lock is facing up and you have access to the set screw.

See Figure A.

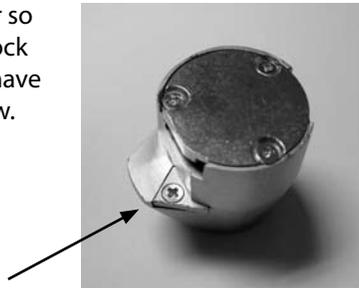


Figure A

Step 3. Remove the set screw and the small triangular cap.

See Figure B.

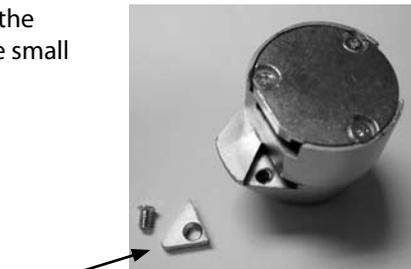


Figure B

Step 4. Turn the lock onto its side with the protruding section facing you.

See Figure C.

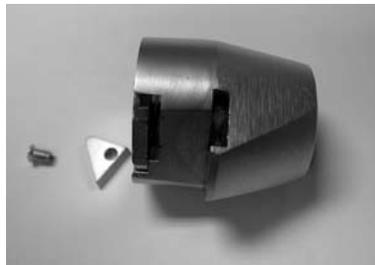


Figure C

Step 5. Using a sharp tool or paperclip depress the button at the bottom of the hole. This will release the cylinder housing for removal.

See Figure D and Figure E.

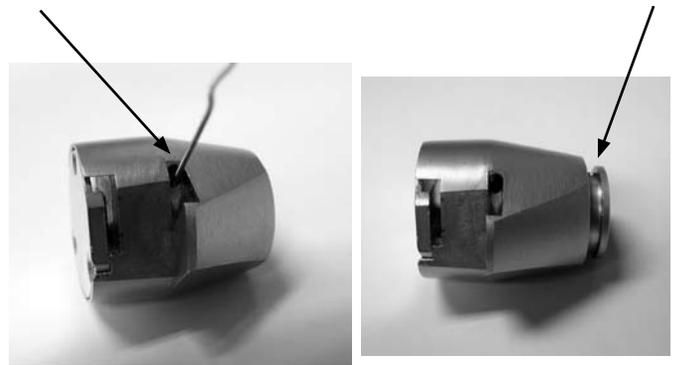


Figure D

Figure E

Step 6. Remove the cylinder housing from the lock body, rekey then reassemble.

See Figure F.



Figure F